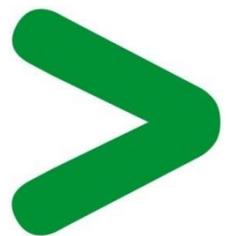


Product End of Life Instructions

ATV630 CAB INT IP20 22KW 400V WO KEYPAD

Altivar Process - 15 to 22KW / 400V





Potential disassembly risks



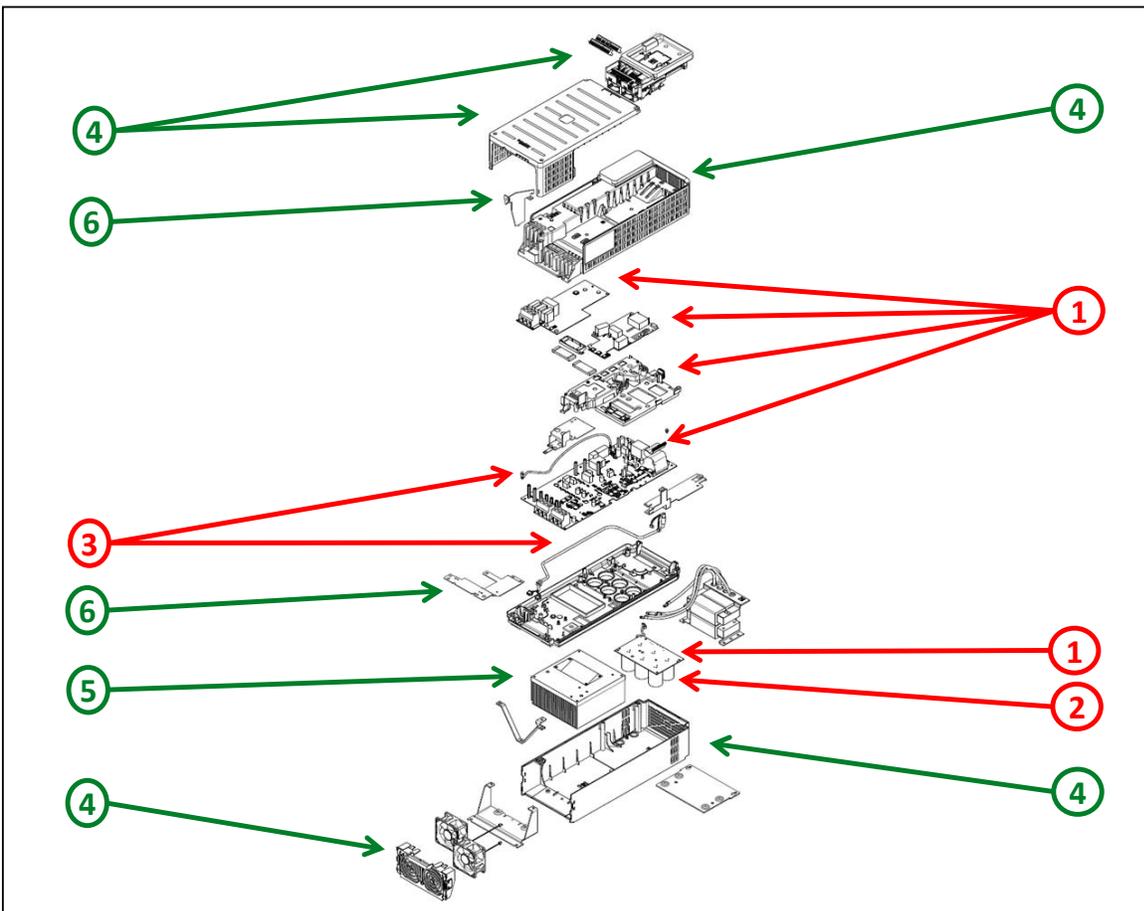
**ELECTRIC SHOCK,
EXPLOSION,
OR ARC FLASH.**

To service, remove all power.
- Wait 15 minutes
- Verify no voltage is present.

**Failure to comply
will result in death
or serious injury**



End of Life Instructions



| Recommendation | Number on drawing | Component / Material | Weight (in g) | Comment |
|------------------|-------------------|--|---------------|------------------|
| To be depolluted | 1 | Electronic Board (Power) > 10cm ² | 1557 | |
| To be depolluted | 1 | Electronic Board (Communication) > 10cm ² | 178 | |
| To be depolluted | 2 | Electrolyte capacitors | 525 | |
| To be depolluted | 3 | Cable (high current) | 268 | |
| To be dismantled | 4 | Polymer | 2968 | chassis, housing |
| To be dismantled | 5 | Aluminium | 2484 | heatsink |
| To be dismantled | 6 | Steel | 1335 | bar |
| Other | | | 3770 | |



Product description

| | |
|-----------------------------------|---|
| Manufacturer identification | Schneider Electric Industries SAS |
| Brand name | Schneider Electric |
| Product function | The main function of the Altivar Process product range is the speed control and variation of a synchronous, asynchronous or reluctance electric motor for fluid management and industrial applications. |
| Product reference | ATV630D22N4Z |
| Total representative product mass | 13700 g |
| Representative product dimensions | 480mm x 195mm x 225,5mm |
| Accessories | No accessories needed. |
| Date of information release | 05/2019 |



Additional information

| | | |
|--|--|---|
| Legal information | This product family is in the scope of European Union directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE). The product family must be disposed according to the legislation of the country. This document is intended for use by end of life recyclers or treatment facilities. It provides the basic information to assure an appropriate end of life treatment for the components and materials of the product. | |
| In case of special transportation: transportation method | No special transportation. | |
| Recyclability potential | 73% | Based on "ECO'DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME). |

Schneider Electric Industries SAS

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